



ALT - 653 Trowel Flex-Crac[™]

Mastic Patch-Trowel Crack Sealer (Exterior Use Only)

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: Trowel Flex-Crac[™] (Mastic Patch-Trowel Crack Sealer) is a blend of an asphalt emulsion, mineral filler, ground rubber and plasticizers designed for heavy duty repairs and sealing cracks in excess of 1" in width in asphalt surfaces. It is ready to use in roadways, parking lots, athletic courts, driveways, playgrounds and walkways.

SURFACE

PREPARATION: Surface must be dry and free from all loose material, dirt and dust.

APPLICATION: Mix well before using. Use as is. It is always advisable to use tack coat (1 part SS1H and 4 parts of water) for filling cracks, shallow areas or when repairing bird baths.

For Filling Cracks: Fill cracks. Before it sets up, scrape excess from surface (use V-shape rubber squeegee).

For Filling Bird Baths: Should be filled with lifts of 1/4" in depth maximum and allowed to harden before any type of seal coating application.

Trowel Flex-Crac[™] will set under good conditions in several hours, depending on weather and filler thickness.

COVERAGE

PER GALLON: Indefinite. For estimation purpose - up to 80 linear feet of 1/2" X 1/2" depth cracks. Up to 20 ft.² for patching bird baths 1/4" in depth.

CAUTION: **KEEP FROM FREEZING.** Do not use when rain is forecast, when surface is wet or when temperature is below 50°F. Wash tools in water. Use a paint thinner if material has dried. Do not store in direct sunlight or where temperatures exceed 100°F. Container should be closed when not in use. Keep out of the reach of children.

PACKAGING: 5 gallon and 55 gallon drums.

Material Specifications:

Requirements:

Weight per Gallon @ 77°F, ASTM D 1010	10.80 -11.30
Nonvolatile %, ASTM D2939	66.00 – 69.00
Viscosity @ 77°F, ASTM D562 (Kreb's Stormer Unit)	125 min.
Penetration (0.1 mm), ASTM D 5	Pass
Std. Spec. for Emulsified Asphalt	
AASHTO Designation M140 – 70.....	meets spec.
ASTM Designation D977 – 73 & D244.....	meets spec.
Flammability	non-flammable

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