



ALT - 651 Flex Crac™

Cold Pour Crack Sealer (Exterior Use Only)

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: A rubberized asphalt emulsion with greater flexibility designed for sealing narrow pavement cracks up to 1" in width, in asphalt and concrete surfaces. It has resilient characteristics that can allow self-threading or memory. It has excellent flow properties and no pinholing. It is ready to use on roadways, parking lots, airports, athletic courts, driveways, traffic safety islands, playgrounds and walkways.

SURFACE

PREPARATION: Surface must be dry and free from all loose material, dirt and dust. Oil contaminated cracks can be treated with Allstates' Poly Oil Sil® (ALT - 602) to improve adhesion.

APPLICATION: Mix well before using. Use as is. Fill cracks completely. May be applied manually or with a suitable crack sealing machine. Before it sets up, scrape excess from surfaces using a V shape rubber squeegee. To promote adhesion to coal tar or asphalt emulsion type pavement sealer, sprinkle silica sand (lightly) before it sets up, and allow to cure completely before sealing with a mechanical applicator.

COVERAGE

PER GALLON: Indefinite. For estimation purposes – up to 80 linear feet of ½" X ½" depth cracks.

CAUTION: **KEEP FROM FREEZING.** Do not use when rain is in forecast, when surface is wet or when temperature is below 50°F. Wash tools in water. Use a paint thinner if material has dried. Do not store in direct sunlight or where temperatures exceed 100°F. Container should be closed when not in use. Keep out of the reach of children. Wherever low temperature flexibility is required (due to expansion and contraction) use Allstates' Super-Flex® (ALT - 654).

PACKAGING: 1 gallon jugs, 5 gallon pails and 55 gallon drums.

Material Specifications:	Requirements:
Weight per Gallon, @ 77°F, ASTM D1010, (lbs).....	9.20 – 9.60
Nonvolatile %, ASTM D2939	63.0-65.0
Viscosity @ 77°F, ASTM D562 (Kreb's Stormer Unit).....	85 –95
Penetration (0.1mm), ASTM D5	50 - 60
Drying Time (minutes) ¼" X ¼" @ 77°F & 50% RH	30 min.
Std. Spec. for Emulsified Asphalt	
AASHTO Designation M140 – 70	meets spec.
ASTM Designation D977 – 73 & D244	meets spec.

This information is to assist customers in determining if this product is suitable for the proposed application, and to satisfy themselves as to the suitability of the contents. Nothing herein shall constitute a warranty, express or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent implied. Published technical data and instructions are subject to change without notice. Contact your Allstates Coatings representative for additional technical data and instruction.